



# PRE-MIXED CONCRETE PATCH

The Red Devil concrete patch is pre-mixed and ready-to-use to repair holes, cracks, breaks, and other imperfections in concrete or masonry surfaces without shrinking or cracking. It is not recommended for areas subject to vehicular traffic.

## FEATURES:

- Repairs Cracks and Breaks in Concrete
- Won't Shrink or Crack
- Water Clean Up
- Dries a Concrete Color
- Retains Flexibility
- Paintable
- Interior / Exterior Use
- VOC Compliant

## ADHERES TO:

Stucco, EIFS, Cinder Block, Brick, Plaster, Wood, Glass & Metal.

## USES:

For use on Concrete, Masonry, Brick and More.



EASY APPLICATION  
& TOOLING



INTERIOR  
& EXTERIOR



PAINTABLE



WON'T CRACK,  
SHRINK OR PEEL



VOC  
COMPLIANT



[www.reddevil.com](http://www.reddevil.com)  
Customer Service: 1-800-423-3845

Red Devil, Inc.  
4175 Webb Street  
Pryor, OK 74361

# TECHNICAL DATA SHEET

## PRE-MIXED CONCRETE PATCH

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
0641	Gray	1 Gallon (3.79 liter) Tub	0-75339-00755-6	2
0644	Gray	1 Quart (0.95 Liter) Tub	0-75339-01096-9	6
0644SQ	Gray	1 Quart (0.95 Liter) Tub	0-75339-01024-2	6
0645	Gray	5.5 oz (163 mL) Squeeze Tub	0-75339-01102-7	12

### PHYSICAL & CHEMICAL PROPERTIES:

**Weight Per Gallon:** 14.0 +/- 1

**Specific Gravity:** Approx. 1.7

**Total Non-Volatile % Solids (Weight):** > 88% +/- 2

**Viscosity:** Approx. 150,000 cps

**Consistency/Appearance:** Textured Gray, Viscous Paste

**pH (initial):** 7 to 10

**Odor:** Mild Acrylic

**Base Polymer:** Acrylic Emulsion

**Filler/Pigment:** Calcium Carbonate, Sand

**Flash Point:** Non-Flammable; >200F

**Freeze/Thaw Stability:** Pass 5 Cycles (ASTM C731)

**Shelf Life:** 1 year @ 72°F

**Drying Time:** Min. 24 hrs. (Depending on Conditions)

**Storage Conditions:** Original Container 40°F to 90°F

**Application Temperature:** 40°F to 90°F (5°C to 32°C)

**Tooling:** Excellent

**Service Temperature:** 0°F to 200°F (-18°C to 93°C)

**Cured Characteristics:** Hard, Durable Finish

### APPLICATION:

Surface should be clean, sound, dry, and free from dirt and loose particles. Use a wire brush to clean off loose particles, excess dirt, or dust for the best results. The area to be repaired should accept moisture penetration. Stir material thoroughly until you see a uniform appearance and consistency is achieved prior to use. Apply the product to the surface using a putty knife or trowel. Ensure that enough product is pushed into a crack or hole to provide coverage. Tool as required. Areas greater than 1/4 in. (6.3 mm) deep will require two or more applications. For applications greater than 1/4 in. (6.3 mm) depth, allow the material to dry between applications. Apply at a minimum thickness of 1/32 in. (0.8 mm). Allow the repaired area to dry and fully cure for at least 24 hours, depending on temperature, humidity, and depth of repair. Clean tools immediately after use with water and store product away from extreme heat or cold.

### FOR BEST RESULTS:

- Store away from extreme heat or cold.
- Use a wire brush to clean the area to be repaired.

### CLEAN-UP:

Clean tools immediately with water. Wash skin with warm water & soap.

CRITERIA	STATUS
CARB Compliance	Yes
Prop 65 Ingredients	Yes (See SDS)
DOT Proper Shipping Name	Not Regulated by DOT
DOT Hazard	None
DOT UN/NA Number	None
Packing Group	None
VOC Content	< 1.5%/wt, < 30 g/L

### LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

### LIMITATIONS:

- Do not use if rain or freezing temperatures are forecasted before full cure can occur.
- Do not apply at temperatures below 40 °F (4 °C)
- Cracks or spalls deeper than 1/4 in. (6.3 mm), will require two or more applications.
- Not recommended for areas exposed to vehicular traffic.

**CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING. (See SDS for additional safety information)**

**⚠ WARNING: Cancer Risk From Titanium Dioxide Exposure - [www.P65Warnings.com](http://www.P65Warnings.com)**